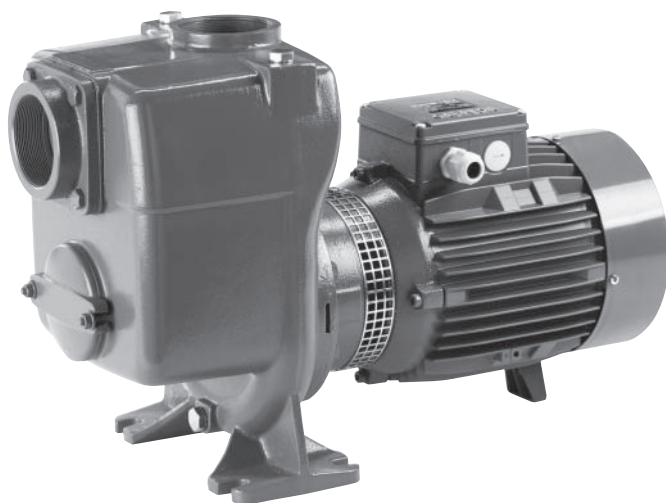


Pompe centrifughe autoadescanti con girante aperta
Self-priming centrifugal pumps with open impeller
Selbstansaugende Kreiselpumpen mit offenem Laufrad
Pompes centrifuges autoamorçantes à roue ouverte
Bombas autoaspirantes con rodete abierto
Själv-Evakuerande centrifugalpump med öppet pumphjul
Zelfaanzuigende centrifugaalpompem met open waaier
Μοноβλοχные центробежные насосы с открытым рабочим колесом серии
Μονοβλοχные центробежные насосы с открытым рабочим колесом серии
帶開式葉輪的直聯離心泵

A, AS

ISTRUZIONI ORIGINALI PER L'USO
OPERATING INSTRUCTIONS
BETRIEBSANLEITUNG
INSTRUCTIONS POUR L'UTILISATION
INSTRUCCIONES DE USO
DRIFT/INSTALLATIONSANVISNINGAR
BEDIENINGSVOORSCHRIFT
ΟΔΗΓΙΕΣ ΧΕΙΡΙΣΜΟΥ
Инструкции по эксплуатации
安裝使用手冊

Pagina	2	Italiano
Page	8	English
Seite	14	Deutsch
Page	20	Français
Página	26	Español
Sidan	32	Svenska
Pagina	38	Nederlands
Σελίδα	44	Ελληνικά
Стр.	50	Русский
頁碼	56	中文



SUMMARY

1. GENERAL INFORMATION.....	8
2. TECHNICAL DESCRIPTION.....	9
3. TECHNICAL FEATURES.....	9
4. SAFETY.....	9
5. TRANSPORTATION AND HANDLING	10
6. INSTALLATION.....	10
7. STARTUP AND OPERATION	11
8. MAINTENANCE.....	12
9. DISPOSAL.....	12
10. SPARE PARTS.....	12
11. TROUBLESHOOTING.....	13
Installation examples.....	61
Drawing for dismantling and assembly.....	62
Declaration of conformity.....	64

1. GENERAL INFORMATION

Before using the product carefully read the information contained in this instruction manual, the manual should be kept for future reference.

Italian is the original language of this instruction manual, this language is the reference language in case of discrepancies in the translations.

This manual is part of the essential safety requirement and must be retained until the product is finally decommissioned.

The customer, in case of loss, can request a copy of the manual by contacting Calpeda S.p.A. or their agent, specifying the type of product data shown on the label of the machine (see 2.3 Marking)

Any changes, alterations or modifications made to the product or part of it, not authorized by the manufacturer, will revoke the "CE declaration" and warranty.

This appliance should not be operated by children younger than 8 years, people with reduced physical, sensory or mental capacities, or inexperienced people who are not familiar with the product, unless they are given close supervision or instructions on how to use it safely and are made aware by a responsible person of the dangers its use might entail. Children must not play with the appliance.

It is the user's responsibility to clean and maintain the appliance. Children should never clean or maintain it unless they are given supervision.

Do not use in ponds, tanks or swimming pools or where people may

enter or come into contact with the water.

Read carefully the installation section which sets forth:

- The maximum permissible structural working pressure (chapter 3.1).
- The type and section of the power cable (chapter 6.5).
- The type of electrical protection to be installed (chapter 6.5).

1.1. Symbols

To improve the understanding of the manual, below are indicated the symbols used with the related meaning.



Information and warnings that must be observed, otherwise there is a risk that the machine could damage or compromise personnel safety.



The failure to observe electrical information and warnings, could damage the machine or compromise personnel safety.



Notes and warnings for the correct management of the machine and its parts.



Operations that could be performed by the final user. After carefully reading of the instructions, is responsible for maintenance under normal conditions. They are authorized to affect standard maintenance operations.



Operations that must be performed by a qualified electrician. Specialized technician authorised to affect all electrical operations including maintenance. They are able to operate with in the presence of high voltages.



Operations that must be done performed by a qualified technician. Specialized technician able to install the device, under normal conditions, working during "maintenance", and allowed to do electrical and mechanical interventions for maintenance. They must be capable of executing simple electrical and mechanical operations related to the maintenance of the device.



Indicates that it is mandatory to use individual protection devices.



Operations that must be done with the device switched off and disconnected from the power supply.



Operations that must be done with the device switched on.

1.2. Manufacturer name and address

Manufacturer name: Calpeda S.p.A.

Address: Via Roggia di Mezzo, 39

36050 Montorso Vicentino - Vicenza / Italia

www.calpeda.it

1.3. Authorized operators

The product is intended for use by expert operators divided into end users and specialized technicians. (see the symbols above).



It's forbidden, for the end user, carry out operations which must be done only by specialized technicians. The manufacturer declines any liability for damage related to the non-compliance of this warning.

1.4. Warranty

For the product warranty refer to the general terms and conditions of sale.



The warranty covers only the replacement and the repair of the defective parts of the goods (recognized by the manufacturer).

The Warranty will not be considered in the following cases:

- Whenever the use of the device does not conform to the instructions and information described in this manual.

- In case of changes or variations made without authorization of the manufacturer.

- In case of technical interventions executed by a non-authorized personnel.

- In case of failing to carry out adequate maintenance.

1.5. Technical assistance

Any further information about the documentation, technical assistance and spare parts, shall be requested from: Calpeda S.p.A. (paragraph 1.2).

2. TECHNICAL DESCRIPTION

Close-coupled centrifugal pumps with open impeller.

The built-in backflow preventer avoids reverse siphoning when the pump is stopped and assures automatic re-priming at the next start.

The pump re-primers itself even if partially filled with liquid and with completely empty suction pipe.

A: version with pump casing and lantern bracket in cast iron.

B-A: version with pump casing and lantern bracket in bronze

(the pumps are supplied fully painted).

2.1. Intended use

- For clean or slightly dirty water, also with solids up to 10 mm grain size (15 mm for A 65-150 and A 80-170).

- Liquid temperature from -10 °C to +90 °C.

2.2. Improper use

The device is designed and built only for the purpose described in paragraph 2.1.



Improper use of the device is forbidden, as is use under conditions other than those indicated in these instructions.

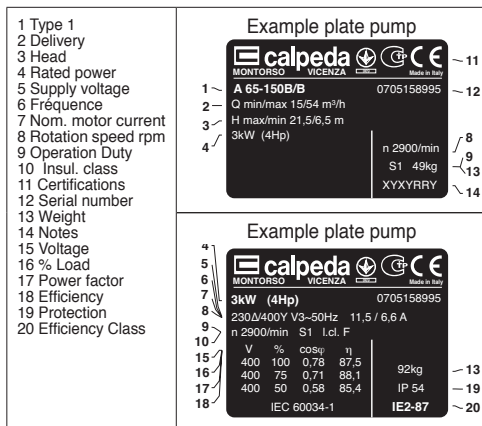
Improper use of the product reduces the safety and the efficiency of the device, Calpeda shall not be responsible for failure or accident due to improper use.



Do not use in ponds, tanks or swimming pools or where people may enter or come into contact with the water.

2.3. Marking

The following picture is a copy of the name-plate (see Pic.1) that is on the external case of the pump.



3. TECHNICAL FEATURES

3.1. Technical data

Dimensions and weight (see technical catalogue).

Nominal speed 2900/3450 rpm

Protection IP54

Supply voltage / Frequency:

- up to 240V 1~ 50/60 Hz

- up to 480V 3~ 50/60 Hz

Check that the mains frequency and voltage correspond to the electrical characteristics shown on the indicator plate.

The electric data marked on the label are referred to the nominal power of the motor.

Sound pressure: - A 40-110: ≤ 67 dB (A).

- A 50-125: ≤ 75 dB (A).

- A 65-150: ≤ 83 dB (A).

- A 80-170: ≤ 83 dB (A).

Max. starts per hour: 40 at regular intervals.

Maximum permissible working pressure: 60 m (6 bar), 100 m (10 bar) for A 80-170.

3.2. Operating conditions

Installation in well ventilated location protected from the weather, with a maximum ambient temperature of 40 °C.

4. SAFETY

4.1. General provisions

Before using the product it is necessary to know all the safety indications.


Carefully read all operating instructions and the indications defined for the different steps: from transportation to disposal.


The specialized technicians must carefully comply with all applicable standards and laws, including local regulations of the country where the pump is sold.

The device has been built in conformity with the current safety laws. The improper use could damage people,


animals and objects.

The manufacturer declines any liability in the event of damage due to improper use or use under conditions other than those indicated on the name-plate and in these instructions.

 Follow the routine maintenance schedules and promptly replace damaged parts, this will allow the device to work in the best conditions. Use only original spare parts provided from Calpeda S.p.A or from an authorized distributor.

 Don't remove or change the labels placed on the device.

Do not start the device in case of defects or damaged parts.

 Maintenance operations, requiring full or partial disassembly of the device, must be done only after disconnection from the supply.

4.2. Safety devices

The device has an external case that prevents any contact with internal parts.

4.3. Residual risks

The appliance, designed for use, when used in-line with the design and safety rules, doesn't have residual risks.

4.4. Information and Safety signals

For this kind of product there will not be any signals on the product.

4.5. Individual protection devices

During installation, starting and maintenance it is suggested to the authorized operators to consider the use of individual protection devices suitable for described activities.

During ordinary and extraordinary maintenance interventions, where it is required to remove the filter, safety gloves are required.

Signal individual protection device

 HAND PROTECTION

(gloves for protection against chemical, thermal and mechanical risks).

5. TRANSPORTATION AND HANDLING

The product is packed to maintain the content intact.

During transportation avoid to stack excessive weights. Ensure that during the transportation the box cannot move.

It is not necessary to use any special vehicle to transport the packaged device.

The transport vehicles must comply, for the weight and dimensions, with the chosen product (see technical catalogue dimensions and weights).

5.1. Handling

Handle with care, the packages must not receive impacts.

Avoid to impact onto the package materials that could damage the pump.

If the weight exceeds 25 Kg the package must be handled by two person at the same time.

6. INSTALLATION

6.1. Dimensions

For the dimensions of the device (see technical catalogue).


6.2. Ambient requirements and installation site dimensions

The customer has to prepare the installation site in order to guarantee the right installation and in order to fulfill the device requirements (electrical supply, etc...).

The place where the device will be installed must fulfill the requirements in the paragraph 3.2.

It's Absolutely forbidden to install the machine in an environment with potentially explosive atmosphere.

6.3. Unpacking

 Inspect the device in order to check any damages which may have occurred during transportation.

Package material, once removed, must be discarded/ recycled according to local laws of the destination country.

6.4. Installation

The pumps must be installed with the rotor axis in the horizontal position and with the feet under the pump.

Provide enough clearance around the unit for **motor ventilation** and for filling and draining the pump.

6.4.1. Pipes

Ensure the insides of pipes are clean and unobstructed before connection.

ATTENTION: The pipes connected to the pump should be secured to rest clamps so that they do not transmit stress, strain or vibrations to the pump (par. 12.3 fig. 1).

Tighten the pipes or union coupling to the extent sufficient to ensure a tight seal.

Excessive torque may cause damage to the pump.

When the pipe or union coupling is mounted, keep the pump casing connection blocked with a second wrench, making sure the connection is not deformed by excessive tightening.

The pipe diameters must not be smaller than the pump connections.

6.4.2. Suction pipe

The suction pipe must be perfectly airtight.

If operating with **flexible hoses** use a semi rigid suction hose, in order to avoid the hose narrowing due to suction vacuum.

With the liquid level on the suction side above the pump (inflow under positive suction head, fit an inlet gate valve.

Follow local specifications if increasing network pressure.

6.4.3. Delivery pipe

Fit a gate valve in the delivery pipe to adjust delivery and head.

Install a pressure gauge.

6.4.4. Alignment of pump-motor unit AS

The pump-motor units positioned on a baseplate and with a flexible coupling are aligned before leaving the factory.

The pump and motor assembly can lose alignment during shipping. Final alignment must be accomplished in the field.



After installation is completed with tightening of anchor bolts and connection of pipes, **alignment of the coupling must be double-checked before starting the pump.**

If necessary, the unit must be re-aligned.

Remove the coupling guard and with a dial indicator or thickness gauge, make sure the distance (3-4 mm) between the halfcouplings is the same along the entire periphery.

With a dial indicator or straight edge, check the alignment (coaxiality) of the external part of the halfcouplings.

Control procedure must be performed at 4 diametrically opposed, equidistant points on the periphery.



After alignment procedure, **before starting the pump attach the coupling guard** (safety protection against accidental contact).

6.5. Electrical connection



Electrical connection must be carried out only by a qualified electrician in accordance with local regulations.

Follow all safety standards.

The unit must be properly earthed (grounded).

Connect the earthing (grounding) conductor to the terminal with the ⊕ marking.

Compare the frequency and mains voltage with the name-plate data and connect the supply conductors to the terminals in accordance with the appropriate diagram inside the terminal box cover.



ATTENTION: never allow washers or other metal parts to fall into the internal cable opening between the terminal box and stator. If this occurs, dismantle the motor to recover the object which has fallen inside.

If the terminal box is provided with an inlet gland, use a flexible power supply cord of the H07 RN-Ftype with section of cable not less than 11 TAB IEC 60335-1.

If the terminal box is provided with an inlet bushing, connect the power supply cord through a conduit.

For use in swimming pools (not when persons are in the pool), garden ponds and similar places, **a residual current device** with I_{ΔN} not exceeding 30 mA must be installed in the supply circuit.

Install a **device for disconnection from the mains** (switch) with a contact separation of at least 3 mm in all poles.

With a three-phase motor install an overload protection device with curve D appropriate for the rated current of the pump.

Single-phase **AM**, are supplied with a capacitor connected to the terminals and (for 220-240 V - 50 Hz) with an incorporated thermal protector.

7. STARTUP AND OPERATION

7.1. Preliminary checks before start-up of the pump

Do not start-up the device in case of damaged parts.

7.2. First starting



ATTENTION: never run the pump dry. Start the pump after filling it completely with liquid.

When the pump is located above the water level (suction lift operation) or with a positive suction head which is too low (less than 1 m) to open the non-return valve, fill the pump through the priming hole (par. 12.3 fig. 2).

When the liquid level on the suction side is above the pump (inflow under positive suction head), fill the pump by opening the suction gate valve slowly and completely, keeping the delivery gate valve open to release the air.

Before starting, check that the shaft turns by hand. For this purpose use the screwdriver notch on the shaft end on the ventilation side.

When starting, with a three-phase motor, check that the direction of rotation is as shown by the arrows on the lantern bracket: clockwise when viewing the motor from the fan end.

Otherwise, disconnect electrical power and reverse the connections of two phases.

7.3. Self-priming

(Capability to clear the air in the suction pipe when starting **with the pump located above the water level** and when the suction pipe cannot be filled manually, as in the case of a missing foot valve).

The **A, AS** pumps reprime themselves without the necessity of mounting a foot valve up to a depth of 7 m (6 m for A 40-110).

Conditions for self-priming:

- pump casing filled with water up to suction port level before starting (capacity 2 litres for **A 40-110**, 3 litres for **A 50-125** and 5.5 litres for **A 65-150**, 8 litres for **A 80-170**);
- allow 0,5 m minimum of straight vertical pipe above the discharge port;
- suction and discharge valves completely opened;
- suction pipe with the connections perfectly airtight and properly immersed in the water to be lifted;
- mechanical seal perfectly airtight (not damaged).

The pump series A 40 and A 80 are equipped with an air release plug (14.04).

To get a complete filling of the pumpcasing, remove the plug and make the filling until water will come out from this hole.

Close properly the plug before starting the pump.

For the self-priming times see the data sheet.

7.4. Gate valve regulation

With the gate valve completely open or with an outlet pressure lower than the minimum pressure shown on the name-plate, the pump may be noisy. To reduce noise regulate the delivery gate valve.

7.5. Switch off of the pump



The appliance must be switch off every time there are faults. (see troubleshooting).

The product is designed for a continuous duty, the switch off is performed by disconnecting the power supply by means the expected disconnecting devices. (see paragraph "6.5 Electrical connection").

8. MAINTENANCE

Before any operations it's necessary to disconnect the power supply.

If required ask to an electrician or to an expert technician.



Every maintenance operations, cleaning or reparation executed with the electrical system under voltage, it could cause serious injuries to people.



If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

In case of extraordinary maintenance, or maintenance operations that require part-removing, the operator must be a qualified technician able to read schemes and drawings.

It is suggest to register all maintenance operation executed.



During maintenance keep particular attention in order to avoid the introduction of small external parts, that could compromise the device safety.



It is forbidden to execute any operations with the direct use of hands. Use water-resistant, anti-cut gloves to disassemble and clean the filter or in other particular cases.



During maintenance operations external personnel is not allowed.

Maintenance operations that are not described in this manual must be made only by special personnel authorized by Calpeda S.p.A.

For further technical information regarding the use or the maintenance of the device, contact Calpeda S.p.A.

8.1. Routine maintenance



Before every maintenance operations disconnect the power supply and make sure that the device could not accidentally operate.



Never introduce fingers in the inspection opening A 65, A 80 (after removing the cover 14.70) unless it is absolutely certain the impeller has stopped rotating completely.

When the pump remains inactive it must be emptied completely if there is a risk of freezing (fig. 3).

Before restarting the unit, check that the shaft is not jammed and fill the pump casing completely with liquid.

8.2. Dismantling the system

Close the suction and delivery gate valves and drain the pump casing before dismantling the pump.

8.3. Dismantling the pump



Close the suction and delivery gate valves and drain the pump casing before dismantling the pump.

For dismantling and reassembly see construction in the cross section drawing.

The motor and all internal parts can be dismantled without removing the pump casing and pipes.

By removing the nuts (14.24) the motor can be taken out complete with the impeller.

9. DISPOSAL



The final disposal of the device must be done by specialized company.

Make sure the specialized company follows the classification of the material parts for the separation.

Observe the local regulations and dispose the device accordingly with the international rules for environment protection.

10. SPARE PARTS

10.1. Spare-parts request

When ordering spare parts, please quote their designation, position number in the cross section drawing and rated data from the pump name plate (type, date and serial number).

The spare parts request shall be sent to CALPEDA S.p.A. by phone, fax, e-mail.

Changes reserved.

11. TROUBLESHOOTING



WARNING: Turn off the power supply before performing any operations.

Do not allow the pump or motor to run when dry even for a short period.

Strictly follow the user instructions and if necessary contact an authorised service centre.

GB

PROBLEM	PROBABLE CAUSES	POSSIBLE REMEDIES
1) The motor does not start	1a) Unsuitable power supply 1b) Incorrect electrical connections 1c) Engine overload protective device cuts in. 1d) Blown or defective fuses 1e) Shaft blocked 1f) If the above causes have already been checked, the engine may be malfunctioning	1a) Check that the mains frequency and voltage correspond to the electrical characteristics shown on the indicator plate 1b) Connect the power supply cable to the terminal board correctly. Check that the thermal overload protection is set correctly (see data on the engine indicator plate) and make sure that the fuseboard upline of the engine has been properly connected 1c) Check the power supply and make sure that the pump shaft is turning freely. Check that the thermal overload protection has been set correctly (see engine indicator plate) 1d) Replace the fuses, check the electric power supply and points a) and c) 1e) Remove the cause of blockage as indicated in the "Blocked pump" instruction booklet 1f) Repair or replace the engine by applying to an authorised service centre
2) Pump blocked	2a) Prolonged periods of inactivity with formation of rust inside the pump 2b) Presence of solid bodies in the pump rotor 2c) Bearings siezed	2a) Rotation may be started directly from the pump shaft or from the joint (remember to turn off the electricity supply first) or contact an authorised service centre 2b) If possible, dismantle the pump casing and remove any solid foreign bodies inside the rotor, if necessary contact an authorised service centre 2c) If the bearings are damaged replace them or if necessary contact an authorised service centre
3) The pump functions but no water comes out	3a) Possible infiltration of air from suction tube connections, drain plugs or filling of pump or from the gaskets of the suction pipe 3b) Foot valve blocked or suction pipe not fully immersed in liquid 3c) Suction filter blocked	3a) Check which part is not tight and seal the connection adequately 3b) Clean or replace the bottom valve and use a suction pipe suitable for the application 3c) Clean the filter, if necessary, replace it . See point 2a) also.
4) Insufficient flow	4a) Pipes and accessories with diameter too small causing excessive loss of head 4b) Presence of deposits or solid bodies in the internal passages of the rotor 4c) Rotor deteriorated 4d) Worn rotor and pump case 4e) Excessive viscosity of the liquid pumped (if other than water) 4f) Incorrect direction of rotation 4g) Suction head excessive in relation to the suction capacity of pump 4h) Suction pipe too long	4a) Use pipes and accessories suitable for the specific application 4b) Clean the rotor and install a suction filter to prevent other foreign bodies from entering 4c) Replace the rotor, if necessary, contact an authorised service centre 4d) Replace the rotor and the pump casing 4e) The pump is unsuitable 4f) Invert the electrical connections on the terminal board or control panel 4g) Try to close the feeder gate partially and/or reduce the difference in level of the pump and the liquid being aspirated 4h) Bring the pump closer to the suction tank so as to use a shorter pipe. If necessary use a pipe of a wider diameter
5) Noise and vibrations from the pump	5a) Rotating part unbalanced 5b) Worn bearings 5c) Pump and pipes not firmly attached 5d) Flow too strong for the diameter of the delivery pipe 5e) Functioning in cavitation 5f) Unbalanced power supply 5g) Incorrect alignment of pump-motor unit	5a) Check that no solid bodies are obstructing the rotor 5b) Replace the bearings 5c) Anchor the delivery and suction piping as needed 5d) Use bigger diameters or reduce the pump flow 5e) Reduce the flow by adjusting the feeder gate and/or using pipes with a bigger internal diameter. See point 4g) too 5f) Check that the mains voltage is right 5g) If necessary, the unit must be re-aligned
6) Leakage from the mechanical seal	6a) The mechanical seal has functioned when dry or has stuck 6b) Mechanical seal scored by presence of abrasive parts in the liquid pumped 6c) Mechanical seal unsuitable for the type of application 6d) Slight initial drip during filling or on first start-up	In cases 6a), 6b) and 6c), replace the seal, if necessary contact an authorised service centre 6a) Make sure that the pump casing (and the suction pipe if the pump is not self-priming) are full of liquid and that all the air has been expelled. See point 5 e) too. 6b) Install a suction filter and use a seal suited to the characteristics of the liquid being pumped. 6c) Choose a seal with characteristics suitable for the specific application 6d) Wait for the seal to adjust to the rotation of the shaft. If the problem persists, see points 6a), 6b) or 6c) or contact an authorised service centre.

本操作手册属CALPEDA S.P.A.所有，禁止任何形式的复制，即使是部分的。

摘要

1. 总则	56
2. 技术说明	56
3. 技术特性	57
4. 安全性	57
5. 搬运操作	57
6. 安装	57
7. 启动和运行	58
8. 维修	59
9. 处理	59
10. 备件	59
11. 常见故障和解决方法	60
安装示意图	61
组装与分解图	62
声明	64

1. 总则

使用本产品前请仔细阅读此操作手册的内容，并保留此操作手册以供参考。

此操作手册为意大利语，如有翻译偏差以意大利语为准。此操作手册是安全保障必不可少的一部分，在产品最终达到正常工作前请牢记本手册。

万一用户不慎遗失本手册，可以向CALPEDA S.P.A.或其代理商要求一份复印件，请详述产品铭牌上的资料（见2.3标记）

未经制造商认可的有关其产品或部件的任何更改变化，将撤消“CE声明”和质保。

此产品不应让8岁以下的未成年、身体有缺陷、心智不全或无任何经验的人操作，除非在充分的指导或监督下让相关人员知道如何安全的使用，并且通过一个负责人来让相关人员了解到可能会产生的危险。

不得让儿童接触本产品。

用户有义务清洁和维护本产品。除非在有人监督的情况下，否则儿童不应清洁和维护本产品。

不要使用在池塘、水箱或泳池等人为可以进入或接触的水环境中。

仔细阅读安装部分的规定：

-最大允许的结构工作压力详见3.1

-电源线的类型及剖面详见6.5

-所安装电器设备的防护类型详见6.5

1.1. 符号标记

为了便于理解本操作手册，下面给出常用标记符号的含义。



一定要注意通告和警告的标记，否则可能导致产品损坏或人身安全的风险。



忽略有关电气的警告，可能导致产品损坏或人身安全的风险



提示和警告正确操作处理产品及其部件



最终用户可以进行的操作

终端用户：仔细阅读本操作手册后，产品使用者可以负责正常状态下的维护工作。他们可以进行产品的清洁和长期停滞后的重新启动此类标准维护工作。



必须由有资格的专业电工才能进行的操作

专业电工：有资格的专业电工，负责所有电气设备的运行包括维护，应具有高压电资格。



必须由有专业技术资格的人才能进行的操作

专业技术人员：正常状态下，具有产品安装和维护能力的专业技术人员，可以从事电气和机械方面的维护工作。能够从事简单的与设备维护相关的电气和机械方面的操作。

指示必须使用个别的保护装置



必须关断电源并断开与电源的连接才能进行的操作



必须接通电源才能进行的操作

1.2. 制造商名称和地址

制造商名称：CALPEDA S.P.A.

地址：Via Roggia di Mezzo, 39

36050 Montorso Vicentino - Vicenza / Italia

www.calpeda.it

1.3. 授权操作者

本产品只能由有经验的终端用户和专业技术人员操作



禁止终端用户操作那些只能由专业技术人员操作的工作，对未按本规章执行而引起的损害制造商不负任何责任

本设备不适合生理、感官和心智不健全的人员(包括儿童)或缺乏经验和相关知识的人员使用,除非在有专门人员的监管或指导下.

儿童应被监管以避免他们接触此装置.

1.4. 质保

质保参见总则和销售条款



质保期内将更换或维修有问题的产品部件（由制造商验证的）。

下面因素不在质保范围：

- 由于产品使用者没有按照说明及本手册的通告信息操作造成的损坏

- 未经制造商认可的对产品的任何改变而造成的损坏

- 由非专业人员操作造成的损坏

- 由不当的维修造成的损坏

1.5. 技术支持

任何技术支持、备件及更多的产品信息均可联系：
系：Calpeda S.p.A. (附件1.2章)。

2. 技术说明

带开式叶轮的直联离心泵

内置的防倒流装置避免了停泵时发生倒虹吸现象，并保证再次启动时自动地自吸。

即使吸入管内完全没有液体且泵内只有部分液体时也能保证再次启动时的自吸。

A:泵壳和笼型支架为铸铁结构


B-A: 泵壳和笼型支架/泵壳盖为青铜结构 (所供水泵均被完整喷漆)

2.1. 预期用途


用于泵送清水或轻度污水，也适用于所含固体颗粒不大于10mm的液体 (A 65-150 and A 80-170为15mm)
介质温度从-10 °C到+90 °C。

2.2. 不当使用

本产品只用于2.1中所述用途

 除了本说明手册中指示的用途外，严禁其他不当用途

不当使用将降低本产品的安全性和效率，由于不当使用而造成的损坏和意外，CALPEDA不承担责任

 严禁用于可能有人员进入或与水接触的池塘、水箱或游泳池

2.3. 标记

下面给出的是泵外壳上的标牌的图片 (见 图)

	泵标牌图示
1 型号	calpeda MONTORSO VICENZA CE Made in Italy
2 流量	A 65-150B/B 0705158995
3 扬程	Q min/max 15/54 m³/h
4 额定功率	H max/min 21,5/6,5 m
5 电源电压	3kW (4Hp)
6 频率	n 2900/min
7 电流	S1 49kg
8 转速rpm	XYXYRRY
9 运行工作制	
10 绝缘等级	
11 认证	
12 序列号	
13 重量	
14 注释	
15 电压	
16 %负荷	
17 功率因数	
18 效率	
19 保护等级	
20 能效等级	

	电机标牌图示
1	calpeda MONTORSO VICENZA CE Made in Italy
2	3kW (4Hp) 0705158995
3	230V/400V V3~50Hz 11,5 / 6,6 A
4	n 2900/min S1 I.c.l. F
5	V % cosφ η
6	400 100 0,78 87,5
7	400 75 0,71 88,1
8	400 50 0,58 85,4
9	IEC 60034-1
10	92kg
11	IP 54
12	IE2-87

3. 技术特性

3.1. 技术参数

尺寸和重量 (详见产品样本)

额定转速 2900/3450rpm

保护等级 IP54

电压/频率:

- 高达 240V 1~ 50/60 Hz

- 高达 480V 3~ 50/60 Hz

检查主电源的电压、频率等参数是否符合电机铭牌所示标牌的电气数据依据电机的正常功率而标出。

噪音水平

- A 50-125: ≤ 75 dB (A).

- A 65-150: ≤ 83 dB (A).


- A 80-170: ≤ 83 dB (A).

最大启动次数/小时: 每隔一定间隔下 40次

允许最大工作压力60 m (6 bar), A 80-170可达100m (10 bar)


4. 安全性


4.1. 总则


 使用本产品前应了解有关安全的指示
仔细阅读所有的操作说明和从搬运到处理的每一步指示专业技术人员必须认真遵从所有的适用标准和法律，包括产品应用地当地的规章

产品安装使用应符合现行的安全法规

不当的使用可能会对人身、动物和其他对象造成损害
制造商对由于不当使用或未按操作手册和标牌的标示使用所造成的损坏不负责任

 按照日程维护计划表操作并及时更换损坏的部件可使产品工作在最佳状态
使用CALPEDA S.P.A或其指定代理商提供的原厂配件

 不要撕下或改变产品上的标识
当产品有问题或部件有损坏的情况下不要启动产品

 由于维修时会全部或部分的拆开产品，因此之前务必断开供电电源

4.2. 安全装置

本产品具有全外部壳体，可防止与内部部件的任何接触

4.3. 剩余风险

当按照本产品的设计功能和所有安全规则使用本产品时没有剩余风险

4.4. 通告和安全警示


没有任何安全警示在此类产品上面

4.5. 个别的保护装置

在安装、使用和维修期间，建议操作人员使用适合此操作的个别保护装置或手段

当进行日常或个别的维修工作时，拆过滤器时应带手套

标示的个别保护装置

 手的保护
(防热、化学品和机械损害的手套)

5. 搬运操作

货物应包装完好

运输过程中应避免超重，并确保货物不会移动。确保运输车辆和所运货物尺寸相符合

无需特殊车辆运输

运输车辆应与被运货物的尺寸重量相符合(尺寸和重量详见产品样本)。

5.1. 搬运

小心搬运,轻拿轻放

避免冲撞包装材料以免损坏泵的外壳

对于重量超过25公斤的包装物需由两人同时搬抬

6. 安装

6.1. 尺寸

设备的外形尺寸(详见产品样本)

6.2. 环境要求和安装位置的尺寸

客户应将本产品妥当的安装于适当位置以满足设备的要求(供电需要等)

安装位置应满足章节3.2中的要求

禁止将产品安装于有潜在易燃易爆危险的环境中

6.3. 拆箱

开箱检查产品是否因运输而损坏



拆开的包装材料应根据产品使用国当地的法律规定遗弃或再利用

6.4. 安装

水泵的安装必须保证转轴处于水平位置,并保证出水口向上(地脚下部安装)。

泵的进水口位置应尽可能靠近水源。

泵组周围应有足够的空间以便于电机的通风和泵组的检查与维修。

6.4.1. 管道

应确保连接前所有管道内部干净、无堵塞;

注意:管道与水泵的连接应当支撑可靠,并紧固联接,以确保不传递应力应变及振动到泵上章12.3,图1。

应拧紧管道和连接接头,确保必要的密封

过大的扭矩可能损伤水泵

当连接管道与接头时,应当用其它扳手锁住泵壳

以确保过多的应力不作用到泵体上

管子直径绝不能小于泵的联接口的直径。

6.4.2. 吸入管

吸入管应可靠气密,并向上倾斜以避免窝气。

如果使用挠性接头时,须用加强螺旋吸入接头,以避免由于吸入口的低压所导致的接头被压瘪。

当泵位于水面之下(吸上扬程为正,章)安装一闸阀。

如果要增加管网的压力

6.4.3. 出水管

在出水管中安装一闸阀,以调节流量,扬程和轴功率。

一定要安装_压力表。

6.4.4. AS型泵-发电机组的同轴度

泵-发电机组安装在底座上且用弹性联轴器连接,同轴度在出厂前已调整好。

在运输过程中,泵-发电机组的对中会发生位移。所以设备在现场安装时必须再次校正同心度。



地脚螺栓和管路安装完成后,请务必在启泵前再次检查联轴器对中情况。

如果需要,请再次重新调整泵组的同心度。

移去联轴器护罩,用百分表或塞尺来保证两个半联轴节的端面距离沿圆周一圈距离(3-4mm)均相等。

用百分表或直尺检查两个半联轴器的外缘(同心度)是否对齐

检查时需保证外缘4个对称点距离相等。



调校完成后,在启泵前将联轴器护罩安装到位(防止意外接触的保护措施)

6.5. 电气联接



必须由合格电工根据当地规范进行电气联接。

必须遵守安全标准。

泵-发电机组必须可靠地接地。

把接地导线接到标有记号的端子上(⊕)。

请对照电源电压和铭牌上所标数值,根据接线盒内盖上的电路图联接电源。



注意:绝对不允许将垫片等金属部件掉入电机接线盒的定子线圈中。

如果发生此种问题,必须拆开电机,取出部件。

如果接线盒的进线口为密封管,则应使用H07RN-F型柔软的电线电缆的剖面不低于表11 IEC 60335-1的相关规定。

如果接线盒的进线口是套管,则应通过套管连接电线。作为用于游泳池,花园池塘的泵,必须在电源线路中安装漏电保护器,其灵敏度不大于30毫安。

注意:绝对不允许将垫片等金属部件掉入电机接线盒的定子线圈中。

如果发生此种问题,必须拆开电机,取出部件。

安装一个使电源断开的装置,各电极之间至少有3mm的间隙。

对于三相电机,根据其额定电流一定要安装一个过载保护装置曲线D。

对于单相的AM,泵,提供一个连接在接线柱上的电容,对于220-240V-50Hz的电源,还提供一个相连的热保护装置。

7. 启动和运行

7.1. 启动前的预检

当存在有故障的部件时不要启动本产品

7.2. 首次启动



请注意:千万不要使泵干态运行。

一定先注水后再启泵。

当泵位置高于水面(吸上扬程为负,章)时,或者正压头大小(小于1m)不足以打开止回阀,应通过自吸孔注水(章12.3,图.2)

当泵位置低于水面(吸上水头为正,章),慢慢打开吸入端闸

阀,直到完全打开,以此对泵注水,这时应确保出水端的
闸阀处于打开状态以排除空气.

启动前,应手工检查轴的自由度.方法是:

在电机侧用螺丝刀旋转轴端即可.

对于三相电机,要检查旋转方向是否如泵盖上的箭头方向
所示;否则,切断电源,并改变其中两相的联接.

7.3. 自吸

当泵位于水面之上同时未安装底阀而导致进口管路无法灌
满的情况下,排空入口管道内空气的能力。

对于A, AS泵来说,在水深度不超过7m时,则没有必要
再安装底阀(A 40-110为6m)

自吸条件:

启动前将泵壳注满水到吸入口的位置(A 40-110需2公升,
A 50-125需3公升 A 65-150需5.5公升, A 80-170需8公
升)

在水出口上方,至少应有0.5m的垂直管

进出口阀门完全打开

应保证入口管路连接密封性良好且正确的浸入水中

机械密封无泄漏(无破损)。

A40和A80系列的泵装配有排气堵头(14.04).

充分的灌泵,同时打开堵头,将水灌至从排气口中流出为
止。

启泵前装好堵头

对于自吸的时间请见数据表

7.4. 闸阀调节

检查泵的工作情况是否在其性能范围内,通过的电流强度
不得超过铭牌上所表示的值,否则调节出水端的闸阀,水
泵运行噪音较大时,可调节出口闸阀。

7.5. 泵的停车



当存在故障时必须关闭设备



本产品设计为连续工作,当希望断开本产品时可断开供电
电源停机(见章节6.5 电气连接)

8. 维修

任何维修操作前都应该先断开电源,必要时可由电工或专
业技术人员操作



在带电情况下的任何类似清洁或维修的操作都可
能对人身造成严重伤害



如果电源电缆出现损坏,必须由厂商、厂商代理
或相同资质的人员进行更换。

突发的维修或需要部分拆解零件的维修,都必须由能看懂
结构图的专业人员来操作



建议记录所有的维修过程,在维修期间特别小心注
意不要带入任何外部细小异物,这会对产品的造成
损害



不要在无防护措施的情况下用手直接操作,应带
防水防割的手套进行过滤器的拆解清洁或其他维
修工作



维修期间无关人员禁止入内

本操作手册中没有介绍的维修工作只能由CALPEDA授权
的特别人员来完成

有关产品使用和维修的更多信息请联系CALPEDA S.P.A.

8.1. 日常维护



每次维修工作前都应先断开电源并确保设备不会
意外接通运转



对于A 65和 A 80,绝不要将手伸进检查口(打开
盖板14.70后),除非确定叶轮完全停止转动

在泵长期不使用的情况下,如有结冰的可能,则应彻底排
放掉液体(图.3).

在再次启动泵-电机机组前,一定检查轴是否被卡住,并
往泵内注水.

8.2. 系统的分解

分解前,关闭进出口隔栅.

8.3. 泵的拆解



拆解泵之前应关闭进出水口的阀门并排空泵壳内的水。

拆解和组装参见剖面图的结构

在不移动泵壳和管路的情况下即可拆解电机和所有的内部
零件。

拧下螺母(14.28)可将完整的电机带着叶轮一起卸下来..

9. 处理



产品的最终处理应由专业公司操作

确保专业公司是按照材料分类方式处理

按照当地的法规和有关环境保护的国际准则处理

10. 备件

10.1. 订购备件

订购备件时请根据剖面图提供备件的名称和位置编号及泵
铭牌上的数据(型号、参数和序列号)

备件需求请电话、传真、邮件给CALPEDA S.P.A

保留更改权利

11. 常见故障和解决方法



警告: 任何操作之前均应断开电源.
决不允许泵组干转,即使是短时间的.
严格按照使用说明书操作,如有必要请联系授权服务中心.

故障现象	故障的可能原因	解决办法
1) 电机不启动	1a) 电源供应不匹配 1b) 接线错误 1c) 电机过载保护装置动作 1d) 保险丝故障 1e) 轴卡死 1f) 若上述原因已检查确认,那可能是电机故障	1a) 检查供电电源的电压、频率是否符合电机铭牌所示 1b) 正确连接主电源线到接线端子,检查热过载保护装置的位置是否正确(见电机铭牌上的数据)务必保证电机保险丝安装正确。 1c) 检查供电电源并确保泵轴可自如的转动。检查热过载保护是否被正确的设定(看电机铭牌数据) 1d) 更换保险丝,检查主电源重复a)和c)的步骤 1e) 见2) 泵卡阻 1f) 向授权的服务中心申请维修或更换电机
2) 泵卡阻	2a) 设备长时间的停放使泵内部生锈 2b) 泵转子内部有固体异物 2c) 轴承损坏	2a) 从泵轴或联轴器处直接盘泵(盘泵前首先要切断电源),或者联系授权服务中心 2b) 如果可能,请拆除泵壳并除去内部转子中的异物。如有需要请联系授权服务中心 2c) 如果轴承受损请更换或联系授权服务中心
3) 泵工作但不出水	3a) 可能入口管路连接处漏气、或是排/灌水堵处、入口管路垫片处) 3b) 底阀堵塞或吸入管没有完全浸入在液体中 3c) 入口过滤器堵塞	3a) 检查看哪里没拧紧连接到位并正确连接 3b) 清洁或更换底阀并使用适合于工况的进口管路 3c) 清洁过滤器,或更换。同时参见2a)
4) 流量不足	4a) 管路及其附件直径过小导致水头损失过大 4b) 流道内有沉积物或固体异物 4c) 转子腐蚀损坏 4d) 转子和泵壳磨损 4e) 泵送介质粘度过高(不同于水) 4f) 旋转方向错误 4g) 吸程超过了泵的自吸能力 4h) 入口管路过长	4a) 请使用符合工况的管路及其附件 4b) 清洁转子并安装入口过滤器以防止外部固体异物进入 4c) 更换转子,如果需要请联系授权服务中心 4d) 更换转子和泵壳 4e) 泵不适用 4f) 在控制柜内或电机接线盒内对调任意两根接线 4g) 请尝试部分关闭供水阀门和/或降低泵的安装高度,液体将被吸入。 4h) 使泵尽量靠近入口水箱以便缩短进口管路。如有必要应选用大口径进水管。
5) 泵的噪音和震动	5a) 转子不平衡 5b) 轴承磨损 5c) 泵和管路未固定到位 5d) 输送管路直径过小 5e) 发生汽蚀 5f) 供电电源不平衡 5g) 泵与电机不同心	5a) 检查转子中是否有固体异物 5b) 更换轴承 5c) 将进出水管路固定到位 5d) 使用更大直径的管路或降低泵的流量 5e) 通过调节供水阀门降低流量,并且/或 使用内径更大的管路。参考4g) 5f) 检查供电电压是否正确 5g) 再次校正同心度
6) 机封漏水	6a) 机封干转或粘连 6b) 泵送介质中有磨蚀性物质导致机封划损 6c) 机封不适用于当前工况 6d) 在第一次启动或灌泵时的轻微滴漏	对于6a), 6b) 和 6c) 的情况, 更换机封, 如果需要请联系授权服务中心 6a) 务必保证泵壳体内(如为非自吸泵,吸入管道内)充满液体,且空气已被完全排出,参见5e)。 6b) 安装入口过滤器,使用与泵送介质特点匹配的机封 6c) 选用适用于此工况的机封 6d) 待泵运行一会儿机封自行调整,如果问题依旧请参考6a), 6b), 6c)或联系授权服务中心。

中文

12.3. Esempi di installazione
 Installation examples
 Einbaubeispiele
 Exemples d'installation
 Ejemplos de instalaciones
 Installationsexempel
 Installatievoorbeelden
 Παραδείγματα εγκαταστάσεων
 Примеры установки
 安装示意图

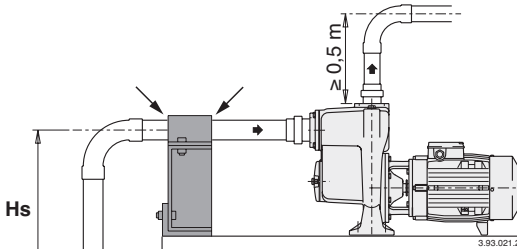


Fig. 1 Sostegni ed ancoraggi delle tubazioni
 Supports and clamps for pipelines
 Stützen und Verankerungen der Rohrleitungen
 Soutien et ancrage des tuyaux
 Sostén y anclaje de la instalación
 Konsoll samt klämmor för rör
 Steunen voor leidingen
 Υποστήριξη και σφίξιμο σωληνώσεων
 Епоры и крепления труб
 管路的支撑和固定

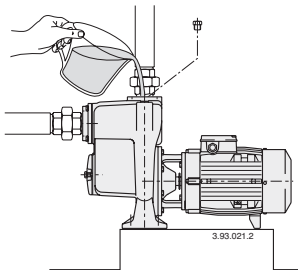


Fig. 2 Riempimento
 Filling
 Auffüllung
 Remplissage
 Llenado
 Fyllning
 Vullen
 Γέμισμα
 Наполнение
 灌泵

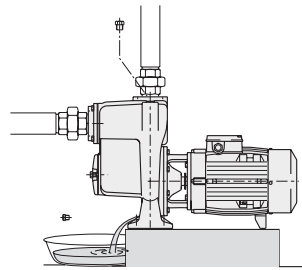
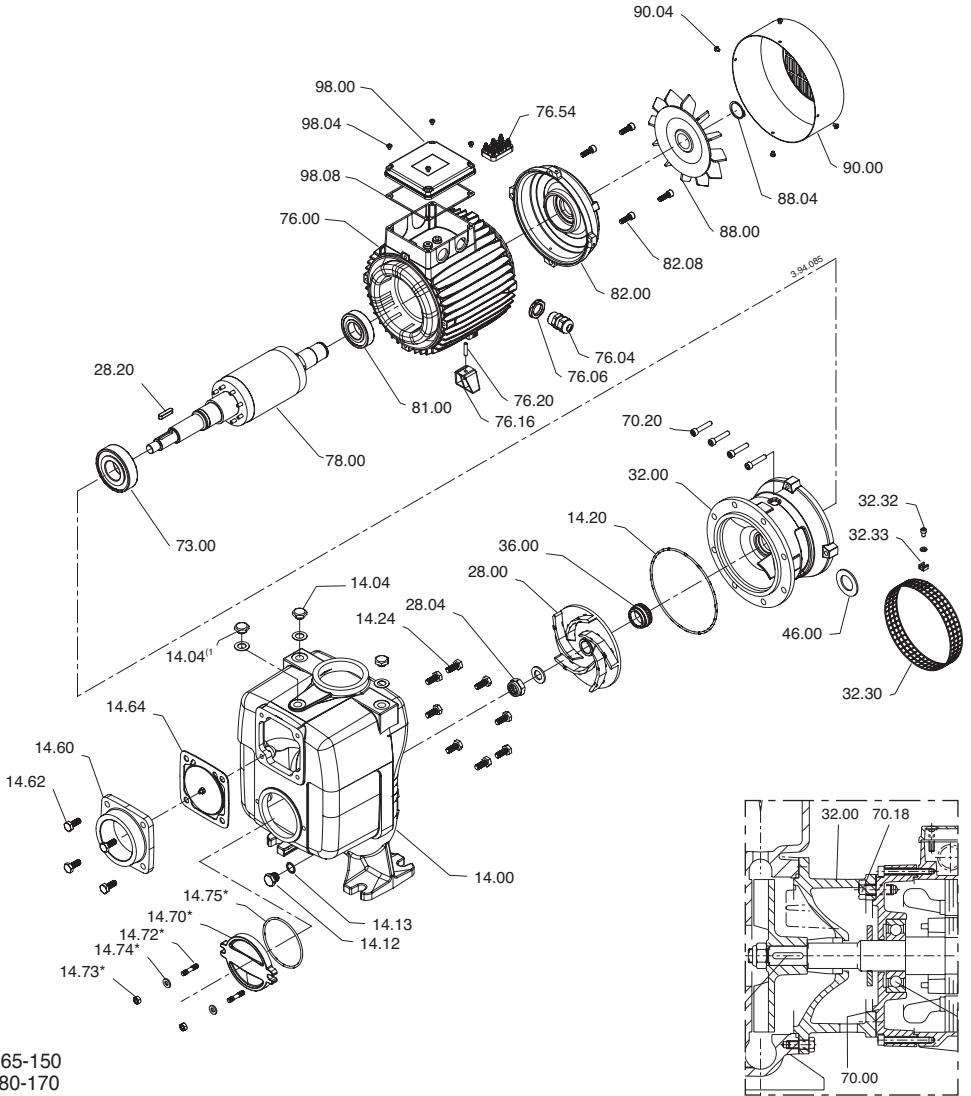


Fig. 3 Scarico
 Draining
 Entleerung
 Vidange
 Vaciado
 Avtapping
 Aftappen
 Αποστράγγιση
 Слив
 排泵

中文

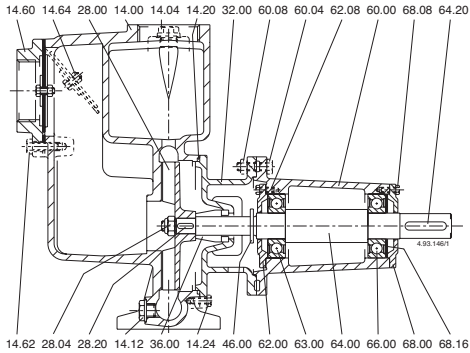
12.4. Disegno per lo smontaggio ed il rimontaggio
 Drawing for dismantling and assembly
 Zeichnung für Demontage und Montage
 Dessin pour démontage et montage
 Dibujo para desmontaje y montaje
 Ritning för demontering och montering
 Onderdelentekening
 Чертеж для демонтажа и сборки
 组装与分解图



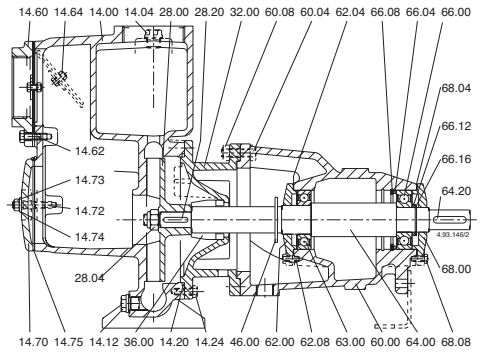
* A 65-150
 A 80-170
 1) A 80-170

A 65-150

12.4. Disegno per lo smontaggio ed il rimontaggio
 Drawing for dismantling and assembly
 Zeichnung für Demontage und Montage
 Dessin pour démontage et montage
 Dibujo para desmontaje y montaje
 Ritning för demontering och montering
 Onderdelentekening
 Чертеж для демонтажа и сборки
 组装与分解图

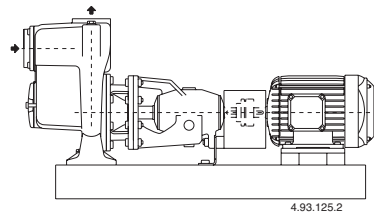


AS 50-125

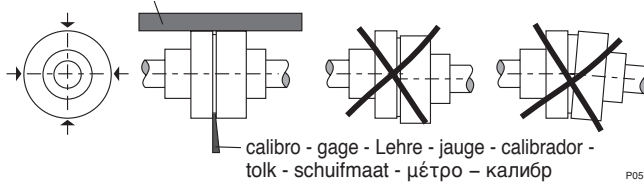


AS 65-150

Allineamento giunto
 Alignment of coupling
 Kupplungsausrichtung
 Alignement de l'accouplement
 Alineamiento acoplamiento
 Uppriktning av koppling
 Uittijning
 Ευθυγράμμιση
 Центровка соединения



riga - straight edge - Lineal - règle - regla -
 linjal - lineaal - αλφάδι - линейка



calibro - gage - Lehre - jauge - calibrador -
 tolk - schuifmaat - μέτρο - калибр

IT

DICHIARAZIONE DI CONFORMITÀ

Noi CALPEDA S.p.A. dichiariamo sotto la nostra esclusiva responsabilità che le Pompe A, AM, AS, B-A, B-AM, B-AS, tipo e numero di serie riportati in targa, sono conformi a quanto prescritto dalle Direttive 2006/42/CE, 2009/125/CE, 2014/30/EU, 2014/35/EU e dalle relative norme armonizzate. Regolamento della Commissione N. 640/2009.

GB

DECLARATION OF CONFORMITY

We CALPEDA S.p.A. declare that our Pumps A, AM, AS, B-A, B-AM, B-AS, with pump type and serial number as shown on the name plate, are constructed in accordance with Directives 2006/42/EC, 2009/125/EC, 2014/30/EU, 2014/35/EU and assume full responsibility for conformity with the standards laid down therein. Commission Regulation No. 640/2009.

D

KONFORMITÄTSEKTLÄRUNG

Wir, das Unternehmen CALPEDA S.p.A., erklären hiermit verbindlich, daß die Pumpen A, AM, AS, B-A, B-AM, B-AS, Typbezeichnung und Fabrik-Nr. nach Leistungsschild den EG-Vorschriften 2006/42/EG, 2009/125/EG, 2014/30/EU, 2014/35/EU entsprechen. ERP-Richtlinie N. 640/2009.

F

DECLARATION DE CONFORMITE

Nous, CALPEDA S.p.A., déclarons que les Pompes A, AM, AS, B-A, B-AM, B-AS, modèle et numéro de série marqués sur la plaque signalétique sont conformes aux Directives 2006/42/CE, 2009/125/CE, 2014/30/EU, 2014/35/EU. Règlement de la Commission N° 640/2009.

E

DECLARACION DE CONFORMIDAD

En CALPEDA S.p.A. declaramos bajo nuestra exclusiva responsabilidad que las Bombas A, AM, AS, B-A, B-AM, B-AS, modelo y número de serie marcados en la placa de características son conformes a las disposiciones de las Directivas 2006/42/CE, 2009/125/CE, 2014/30/EU, 2014/35/EU. Reglamento de la Comisión n.º 640/2009.

DK

OVERENSSTEMMELSEERKLÆRING

Vi CALPEDA S.p.A. erklærer hermed at vore pumper A, AM, AS, B-A, B-AM, B-AS, pumpe type og serie nummer vist på typeskiltet er fremstillet i overensstemmelse med bestemmelserne i Direktiv 2006/42/EC, 2009/125/EC, 2014/30/EU, 2014/35/EU og er i overensstemmelse med de heri indeholdte standarder. Kommissionens forordning nr. 640/2009.

NL

CONFORMITEITSVERKLARING

Wij CALPEDA S.p.A. verklaren hiermede dat onze pompen A, AM, AS, B-A, B-AM, B-AS, pomptype en serienummer zoals vermeld op de typeplaat aan de EG-voorschriften 2006/42/EU, 2009/125/EU, 2014/30/EU, 2014/35/EU voldoen. Verordening van de commissie nr. 640/2009.

SF

VAKUUTUS

Me CALPEDA S.p.A. vakuutamme että pumppumme A, AM, AS, B-A, B-AM, B-AS, malli ja valmistusnumero tyypikkilvcsstä, ovat valmistettu 2006/42/EU, 2009/125/EU, 2014/30/EU, 2014/35/EU direktiivien mukaisesti ja CALPEDA ottaa täyden vastuun siitä, että tuotteet vastaavat näitä standardeja. Komission asetukset (EY) N:o 640/2009.

S

EU NORM CERTIFIKAT

CALPEDA S.p.A. intygat att pumpar A, AM, AS, B-A, B-AM, B-AS, pumptyp och serienummer, visade på namnplåten är konstruerade enligt direktiv 2006/42/EC, 2009/125/EC, 2014/30/EU, 2014/35/EU. Calpeda åtar sig fullt ansvar för överensstämmelse med standard som fastställs i dessa avtal. Kommissionens förordning nr 640/2009.

GR

ΔΗΛΩΣΗ ΣΥΜΦΩΝΙΑΣ

Εμείς ως CALPEDA S.p.A. δηλώνουμε ότι οι αντλίες μας αυτές A, AM, AS, B-A, B-AM, B-AS, με τύπο και αριθμό σειράς κατασκευής όπου αναγράφεται στην πινακίδα της αντλίας, κατασκευάζονται σύμφωνα με τις οδηγίες 2006/42/ΕΟΚ, 2009/125/ΕΟΚ, 2014/30/ΕΥ, 2014/35/ΕΥ και αναλαμβάνουμε πλήρη υπευθυνότητα για συμφωνία (συμμόρφωση), με τα στάνταρς των προδιαγραφών αυτών. Κανονισμός Αρ. 640/2009 της Επιτροπής.

TR

UYGUNLUK BEYANI

Bizler CALPEDA S.p.A. firması olarak A, AM, AS, B-A, B-AM, B-AS, Pompalarımızın, 2006/42/EC, 2009/125/EC, 2014/30/EU, 2014/35/EU, direktiflerine uygun olarak imal edildiklerini beyan eder ve bu standartlara uygunlug'una dair tüm sorumlulug'u üstleniriz. 640/2009 sayılı Komisyon Yönetmeliği.

RU

ДЕКЛАРАЦИЯ СООТВЕТСТВИЯ

Компания "Calpeda S.p.A." заявляет с полной ответственностью, что насосы серий A, AM, AS, B-A, B-AM, B-AS, тип и серийный номер которых указывается на заводской табличке соответствуют требованиям нормативов 2006/42/CE, 2009/125/CE, 2014/30/EU, 2014/35/EU. Постановление Комиссии № 640/2009.

中文

声明

我们科沛达泵业有限公司声明我们制造的 A, AM, AS, B-A, B-AM, B-AS, (在标准上的泵型号和序列号)均符合以下标准的相应目录:2006/95/EC,2009/125/EC,2014/30/EU,2014/35/EU.本公司遵循其中的标准并承担相应的责任.委员会条例 No.640/2009

Montorso Vicentino, 03.2017

Il Presidente
Marco Mettifofo

